IN THE CLAIMS

- 1. (canceled)
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38.(currently amended) Glass for a light filter having a coefficient of thermal expansion within a range from 90 \times 10^{-7} /°C to 120×10^{-7} /°C within a temperature range from - 20°C to +70°C and having a composition which comprises, in weight percent:

one or more ingredients selected from the group consisting of SiO_2 , B_2O_3 and P_2O_5 in the total amount of 35 - 55%, wherein the upper limit of SiO_2 is 41.5%;

one or more ingredients selected from the group consisting of TiO_2 , La_2O_3 , ZrO_2 , Nb_2O_5 , Ta_2O_5 , WO_3 and Y_2O_3 in the total amount of 20 - 45%, wherein TiO_2 is included within a range from 0 to 30% and ZrO_2 is included within a range from 0 to 5%;

one or more ingredients selected from the group consisting of MgO, $\frac{\text{CaO}}{\text{CaO}}$, SrO, BaO and ZnO in the total amount of 3 - 20%;

 Na_2O within a range from 0 to 14.5%; and one or both of Sb_2O_3 and As_2O_3 in the total amount of 0 - 1%,

said glass being substantially free of Al_2O_3 , CdO, CaO and PbO.

- 39. (previously presented) Glass as defined in claim 38 which has Young's modulus of 75GPa or over.
- 40. (previously presented) Glass as defined in claim 38 which has Vickers hardness of 550 or over.
- 41. (previously presented) Glass as defined in claim 38 wherein light transmittance for plate thickness of 10mm is 90% or over within a wavelength range from 950nm to

1600nm.

- 42. (previously presented) A light filter which is made by forming a dielectric film on glass as defined in claim 38.
- 43. (currently amended) Glass for a light filter having a coefficient of thermal expansion within a range from 90 \times 10^{-7} /°C to 120×10^{-7} /°C within a temperature range from 20°C to +70°C and having a composition which comprises, in weight percent:

one or more ingredients selected from the group consisting of SiO_2 , B_2O_3 and P_2O_5 in the total amount of 35 - 55%, wherein the upper limit of SiO_2 is 41.5%;

 TiO_2 within a range from 0 to 30%;

ZrO₂ within a range from 0 to 5%;

one or more ingredients selected from the group consisting of MgO, $\frac{\text{CaO}}{\text{CaO}}$, SrO, BaO and ZnO in the total amount of 3 - 20%;

one or more ingredients selected from the group consisting of Li_2O , Na_2O and K_2O in the total amount of 5 - 30%, wherein Na_2O is included within a range from 0 to 14.5% and

one or both of Sb_2O_3 and As_2O_3 in the total amount of 0-1%,

said glass being substantially free of Al_2O_3 , CdO, CaO and PbO.

- 44. (previously presented) Glass as defined in claim 43 which has Young's modulus of 75GPa or over.
- 45. (previously presented) Glass as defined in claim 43 which has Vickers hardness of 550 or over.
- 46. (previously presented) Glass as defined in claim 43 wherein light transmittance for plate thickness of $10\,\mathrm{mm}$

is 90% or over within a wavelength range from 950nm to 1600nm.

- 47. (previously presented) A light filter which is made by forming a dielectric film on glass as defined in claim 43.
- 48. (currently amended) Glass for a light filter having a coefficient of thermal expansion within a range from from $90 \times 10^{-7}/^{\circ}\text{C}$ to $120 \times 10^{-7}/^{\circ}\text{C}$ within a temperature range from -20°C to $+70^{\circ}\text{C}$ and having a composition which comprises, in weight percent:

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one or more ingredients selected from the group consisting of SiO_2 , B_2O_3 and P_2O_5 in the total amount of 35 - 55%, wherein the upper limit of SiO_2 is 41.5%;

one or more ingredients selected from the group consisting of TiO_2 , La_2O_3 , ZrO_2 , Nb_2O_5 , Ta_2O_5 , WO_3 and Y_2O_3 in the total amount of 20 - 45%, wherein TiO_2 is included within a range from 0 to 30%;

one or more ingredients selected from the group consisting of MgO, CaO, SrO, BaO and ZnO in the total amount of 3 - 20%;

one or more ingredients selected from the group consisting of Li_2O , Na_2O and K_2O in the total amount of 5 - 30%, wherein Na_2O is included within a range from 0 to 14.5%; and

one or both of Sb_2O_3 and As_2O_3 in the total amount of O-1%,

said glass being substantially free of CaO and CdO.

- 49. (previously presented) Glass as defined in claim 48 which has Young's modulus of 75GPa or over.
- 50. (previously presented) Glass as defined in claim 48 which has Vickers hardness of 550 or over.
- 51. (previously presented) Glass as defined in claim 48

wherein light transmittance for plate thickness of 10mm is 90% or over within a wavelength range from 950nm to 1600nm.

- 52. (previously presented) Glass as defined in claim 48 which is substantially free of PbO.
- 53. (previously presented) A light filter which is made by forming a dielectric film on glass as defined in claim 48.
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